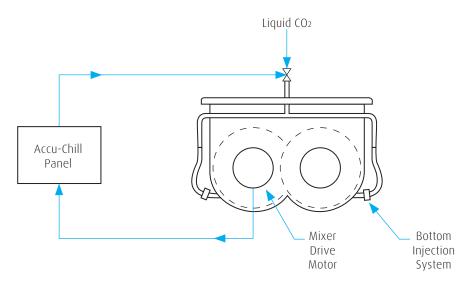


ACCU-CHILL® CONTROL SYSTEM. Improves food processing operations.



Linde's Carbon Dioxide ACCU-CHILL® Control System

Introduction The ACCU-CHILL® Control System is an automatic control system for CO₂ chilling of viscous food products in mixers or blenders.

> Product viscosity to a forming machine must be consistent, batch-to-batch, for required portion control and product appearance. The ACCU-CHILL® Control System controls this process by monitoring the operating conditions of the mixer or blender.

As CO2 is injected into the mixer or blender, the solid CO2 sublimes and chills the food product. Further, the cold CO2 vapor is pulled through the food product, providing additional cooling before being safely evacuated through an exhaust system. Product viscosity increases with this chilling. The ACCU-CHILL® Control System constantly monitors the operating conditions of the mixer or blender to terminate the CO2 injection upon reaching the setpoint parameters. These parameters are specifically calibrated upon system installation.

- **Benefits** Provides consistent viscosity and temperature to the forming operations
 - Improves forming machine operations
 - · Provides consistent product weight from forming machine
 - Reduces quantity of reworked product
 - Reduces freezing costs for uncooked products

- **Benefits** Removes the human element in chilling control.
 - · Automatically compensates for incoming product variations, including temperature and batch size.
 - For uncooked frozen products, it results in freezer savings. The ACCU-CHILL® Control System provides batch-to-batch meat consistency which allows the processor to more accurately set freezer dwell time.
 - Reduces re-work at the beginning of the day. Accurately provides consistent product viscosity at the first batch, unlike the trial and error approach required with timer control.
 - · Provides more consistent product weight from the forming machine. No need to adjust hydraulic pressure for the plunger which could result in variable product weight.
 - · Reduces raised edges, flakes and "partial" patties typically caused by inconsistent product weight or temperature to the forming machine.
 - Eliminates the need to monitor batches for temperature.
 - · An ACCU-CHILL® Control System used in conjunction with Linde's bottom injection system provides the most efficient and highest quality mixer or blender chilling system in the marketplace.

Treating food better To learn more about Linde's food chilling, freezing and packaging technology, contact your local Linde expert at the address and phone listed below.

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